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ACCEPTED VENDORS:
 EDMO
 12830 E MIRABEAU PKWY
 SPOKANE VALLEY, WA 99216
 800-235-3300

WIREMASTERS
 1788 NORTHPOINTE RD,
 COLUMBIA, TN 38401
 800-635-5342

B

MANUFACTURERS:
 EDMO MFG: ICO RALLY
 2575 EAST BAYSHORE RD
 PALO ALTO, CA 94303

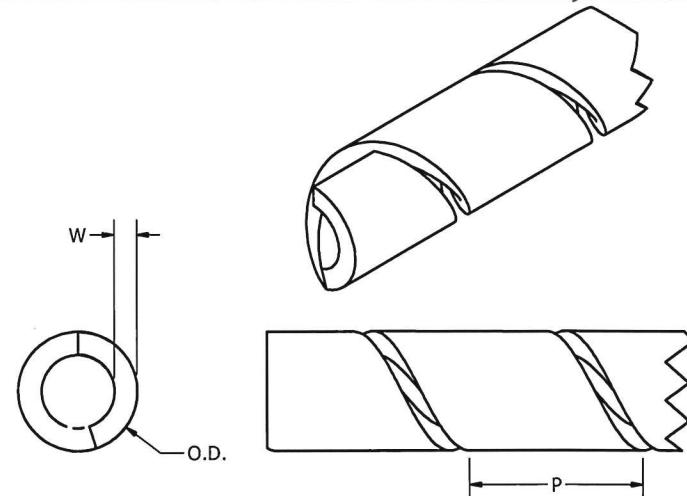
WIREMASTERS MFG: ZEUS INDUSTRIAL PRODUCTS INC.
 620 MAGNOLIA ST
 ORANGEBURG, SC 29115

MATERIAL: TEFLON (PTFE)
 COLOR: NATURAL

MEETS STANDARDS:

A-A-59602, TY 1 & MIL-T-47287A FOR SPIRAL WRAP
 MIL-I-22129C, AMS3653, ASTM D3295 FOR PTFE FLEXIBLE TUBING

DATE	REV	ECO	DESCRIPTION	AUTHOR	CHECKED	APPROVED
11/21/19	A		INITIAL RELEASE	DT	L8	SEA



SPIRAL WRAP					
-#	VENDOR P/N	MFG P/N	O.D. (in.)	WALL THICKNESS W (in.)	PITCH OF CUT P ±0.040 (in.)
-1	SWT-1/8 ALT: WMWRAPSWT1/8NAT	SWT-1/8 NATURAL ALT: 1/8" ZEUS SPIRAL CUT PTFE CABLE WRAP	0.125	0.03	0.230
-2	SWT-1/4 ALT: WMHT-1/4	SWT-1/4 NATURAL ALT: 1/4" ZEUS SPIRAL CUT PTFE CABLE WRAP	0.250	0.03	0.355
-3	SWT-3/8 ALT: WMWRAPSWT3/8NAT	SWT-3/8 NATURAL ALT: 3/8" ZEUS SPIRAL CUT PTFE CABLE WRAP	0.375	0.03	0.418
-4	SWT-1/2 ALT: WMWRAPSWT1/2NAT	SWT-1/2 NATURAL ALT: 1/2" ZEUS SPIRAL CUT PTFE CABLE WRAP	0.500	0.03	0.543

NOTE:

This drawing defines the overall geometry and performance specifications of the part/assembly, and constitutes the acceptance criteria thereof. Only the item(s) described in this document procured from the vendor and/or manufacturer listed hereon are approved for use. A substitute item shall not be used without prior approval. Conformance of hardware to these requirements is acceptable in lieu of vendor and/or manufacturer documentation.

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UNLESS OTHERWISE SPECIFIED
 DRAWING INTERPRETED
 PER ASME Y14.100-2004
 DIMENSIONS INTERPRETED
 PER ASME Y14.5-2009
 DIMENSIONS IN INCHES

SURFACE ROUGHNESS: REMOVE BURS & BREAK EDGES
 0.005 TO 0.015

X ±1
 XX ±.01
 XXX ±.005
 THREADS INTERNAL: CLASS 2B
 ANGLES ±1°
 EXTERNAL: CLASS 2A

APPROVALS
 DRAWN DT 11/21/19
 CHECKED
 APPROVED
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 SPIRAL WRAP
 DRAWING NUMBER ES50006 CAGE CODE 3CMA0 REV A ECO
 DO NOT SCALE DRAWING SHEET 1 OF 1

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